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Detection of fluorine using Laser-Induced Breakdown Spectroscopy and Raman spectroscopy

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In general, the detection of F and other halogens is challenging for conventional techniques. In this manuscript, various approaches in the qualitative and quantitative analysis of F using Laser-Induced Breakdown Spectroscopy (LIBS) technique were demonstrated. In LIBS, fluorine detection can be provided by means of atomic line and molecular bands. For the purposes of our experiment, two sets of pellets with various contents of CaF<sub>2</sub>, CaCO<sub>3</sub> and cellulose were analyzed using lab-based LIBS system under He atmosphere. Fluorine atomic line was correlated with CaF signals proving their close relation. Consequently, limits of detection were determined for both analytical signals. Moreover, conditions necessary for quantification of F via CaF band signal were estimated. Dependence of CaF signal on varying ratio of Ca and F content was investigated. Finally, a chip of real CaF<sub>2</sub> crystal was prepared and its surface mapped with Raman and LIBS systems. The correlation of obtained elemental and molecular maps showed good numerical correlations. Thus, yielded results validated the possibility to substitute the fluorine atomic line by non-conventional CaF molecular band in the qualitative and quantitative LIBS analysis of fluorine.

1 Introduction

The fluorine element belonging to the group of halogens is widely used in several industrial and scientific domains. Fluorine and its compounds can be found in fire extinguishers, pharmaceuticals<sup>1</sup>, polymers<sup>2,3</sup>, etc. The halogens can be found in a few areas and related issues which have been recently discussed very intensively, e.g. chlorine in concrete<sup>4–9</sup>, fluorine and chlorine in Mars conditions<sup>10</sup>, pharmaceuticals<sup>11</sup>, etc.

The common analytical methods used for the determination of fluorine are volumetric analysis, ion selective electrode, ion chromatography, gas chromatography, etc. These types of analysis include sample treatments as dissolution, separation, etc. Other techniques used for direct solid investigation providing multi-

elemental analysis are e.g. neutron activation analysis (NAA) and X-ray Fluorescence (XRF). However, these are not very sensitive to the light elements, thus it is advisable to proceed with the measurements in protected facilities<sup>12</sup>. The methods of the inductively coupled plasma optical emission spectrometry and the mass spectrometry (ICP-OES and ICP-MS respectively) deal with the limitations to excite and ionize fluorine because of its high ionization potential (17.42 eV) compared to the argon gas, which is typically used in ICP experiments<sup>13</sup>.

Laser-Induced Breakdown Spectroscopy (LIBS) is another analytical method providing fast determination of halogens<sup>14</sup>. This atomic emission method is based on the use of a pulsed laser that is focused on a small area on a sample surface. The pulsed laser produces a breakdown which results in creating plasma with high temperature. One of the main advantages is a multi-element detection of any material (solid, liquid, gaseous) with spatial resolution in the range of μm and potential to in-situ and even stand-off analysis. To the advantages also belongs sensitivity to light elements (e.g. Li, Be, etc.), which is difficult for other analytical methods<sup>14–16</sup>.

The detection and quantitative analysis of halogens, especially fluorine, is challenging. The problems in the fluorine detection are namely the high excitation energy of fluorine, absorption of its UV emissions in the air and the moderate limits of detection

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(LODs). The above mentioned drawbacks in the fluorine detection are possible to mitigate by the fluorine analysis under vacuum or ambient atmospheres, by utilization of the spectrometers with detectors which are sensitive in UV and VUV ranges, by utilization of the double pulse (DP) LIBS arrangements (*i.e.* enhancing the plasma temperature to excite F transitions) or by the detection of lines in a VIS and a NIR range. The detection of the molecular bands originating from recombination of atomic species in laser-induced plasma has been recently of great interest, namely in the LIBS community.

The most intensive emission lines of halogens can be found in the VUV range, which also places higher demands on the experimental system. The measurement in helium atmosphere<sup>12</sup> improves the signal-to-noise ratio (SNR) of fluorine atomic emission lines - that allows to reach the LODs in the order of 140  $\mu\text{g/g}$ <sup>17</sup>. Moreover, the study of Tran *et al.*<sup>18,19</sup> showed some improvement also for gaseous and particulate fluorides and even for the solid organic compounds. The role of the internal standardization was presented in the study of fluorine in pharmaceuticals using helium flow<sup>1</sup>. In addition, the combination of the helium atmosphere with reduced-pressure conditions enabled the determination of fluorine in pharmaceutical products in the concentration of 0.03 wt.%<sup>20</sup>.

There is a possibility to use the molecular bands emission which is an alternative to the detection of fluorine using its atomic emission. Those molecules are formed of fluorine and other elements during the laser-induced plasma (LIP) evolution. For instance, fluorine can combine with calcium, which results in producing CaF molecules. Consequently, these molecules serve as an indirect indicator of fluorine presence. This possibility was firstly mentioned in connection with the arc spectroscopy method<sup>21,22</sup>. Afterwards, this approach was also adopted in LIBS. Gaft *et al.*<sup>23</sup> used the molecular band emission for the detection of fluorine. The experiment showed that CaF molecular bands have higher optical emission than atomic emission lines. Subsequently, this approach was used for quantitative analysis in mining ores<sup>24</sup>. Fluorine was detected for the first time in Mars conditions by the ChemCam Instrument on the Curiosity Rover using only CaF molecular bands<sup>10</sup>. The quantitative analysis has been performed also for fluorine traces in solid samples in atmospheric LIBS<sup>25</sup>. Most recently the detection of fluorine using the molecular bands has been investigated also for Ca-free samples, where the Ca solution was sprayed on the surface of the fluorine-containing sample<sup>26</sup>.

This manuscript aims mainly to prove the possibility of using the molecular CaF bands instead of the emission of atomic fluorine in the detection and quantitative LIBS determination of fluorine. Detected LIP spectral variables (atomic lines and molecular bands emissions) are numerically correlated to prove their relation and inter-connection. Then, the LODs for fluorine are estimated using fluorine atomic line and molecular bands. As a supplement to this study, we explored the influence of Ca abundance on CaF intensity. Finally, the detection of fluorine with LIBS method is supported with Raman analysis. Both techniques are used for mapping of CaF bearing crystal. Obtained results are compared and correlated proving feasibility to utilize LIBS for the

**Table 1** Composition of two sets of pellets prepared for LIBS experiments.

Material abundance in ratio				Elemental content / wt. %		
ID	CaF <sub>2</sub>	cellulose	CaCO <sub>3</sub>	F	Ca	CHO
1st sample set: calibration set						
C <sub>1</sub>	0.01	1	1	0.26	20.12	79.62
C <sub>2</sub>	0.03	1	1	0.76	20.4	78.84
C <sub>3</sub>	0.05	1	1	1.25	20.68	78.07
C <sub>4</sub>	0.1	1	1	2.44	21.35	76.21
C <sub>5</sub>	0.2	1	1	4.66	22.59	72.75
C <sub>6</sub>	0.3	1	1	6.69	23.73	69.58
C <sub>7</sub>	0.4	1	1	8.54	24.77	66.68
C <sub>8</sub>	0.5	1	1	10.26	25.73	64.02
2nd sample set: Ca-influence set						
S <sub>1</sub>	1	1	0.1	24.42	25.1	50.48
S <sub>2</sub>	1	1	0.2	23.31	25.78	50.91
S <sub>3</sub>	1	1	0.3	22.3	26.39	51.31
S <sub>4</sub>	1	1	0.4	21.37	26.96	51.67
S <sub>5</sub>	1	1	0.5	20.51	27.48	52.01

real-time fluorine detection.

## 2 Experimental

### 2.1 Samples

The sample set consisted of a series of pellets and a chip of a real CaF<sub>2</sub> crystal, *i.e.* fluorite mineral. Pellets were created from CaF<sub>2</sub> powder (Moldava, CZ) mixed with CaCO<sub>3</sub> (Lach-Ner s.r.o., CZ) and cellulose (Merck KGaA, DE) for robustness. The pellets (12 mm in diameter and 2 mm thickness) were homogenized manually in a ceramic mortar and manually pressed with a hydraulic press (17 MPa for 45 seconds). Two sets of pellets were produced, listed in Table 1. The first set of pellets (referred to as calibration set) was created with CaCO<sub>3</sub> and cellulose, with constant ratio content. Due to the calibration and estimation of LODs, the varying CaF<sub>2</sub> content was added. The second set of pellets (referred to as Ca-influence set) was made with two constant components - CaF<sub>2</sub> and cellulose. The varying CaCO<sub>3</sub> content was added to assess the influence of Ca abundance on the intensity of CaF band in the LIBS spectrum. The pellets have their IDs that will help to identify them throughout the manuscript, see Table 1. Blank sample was created, having the content of CaCO<sub>3</sub> and cellulose in the ratio 1:1 with no amount of CaF<sub>2</sub>.

Moreover, the chip of the real CaF<sub>2</sub> crystal was cut and was fixed in epoxy, with its surface polished to a smooth plane. This pure CaF<sub>2</sub> crystal served for the comparative LIBS and Raman analysis, *i.e.* mapping of its surface was obtained.

### 2.2 Laser-Induced Breakdown Spectroscopy

LIBS instrument (Sci-Trace including the Interaction chamber, both AtomTrace, CZ) at Central European Institute of Technology was already described in our former publication<sup>27</sup>, which deals with a similar analysis of powder materials pressed into pellets. The system consists of a Q-switched laser source (532 nm, 10 ns; CFR Ultra, Quantel, FR), an echelle spectrometer (F/4, R = 6000, 190-1100 nm; Emu-65, Catalina Scientific, US) and an EMCCD detector (250-900 nm; Falcon Blue, Raptor Photonics, IE). In the

case of this manuscript, pellets were mounted on the stage in the LIBS interaction chamber. The conditions in the chamber, as well as typical LIBS parameters, were varied. The optimization process involved laser energy, gate delay, atmosphere surrounding the sample and its pressure. LIBS system optimization was driven with regards to the highest signal-to-noise ratio (SNR), results of optimization are not shown. Under-pressures of either air or He led in general to shorter plasma persistence and weaker plasma intensity. Consequently, the interaction chamber was filled always with 1 bar of gas during the optimization (either air or He). It was found that ambient air conditions have disruptive influence on the fluorine detection and thus the He atmosphere is preferred.

The optimized conditions are as follows: 100 mJ laser pulse energy, 500 ns gate delay and 50  $\mu$ s gate width. The system was operated with 3 Hz repetition rate. Each pellet was measured for 125 times, 25 accumulations in 5 different spots with a 500  $\mu$ m step between individual spots. The ablated crater size was estimated as 250  $\mu$ m. Those measurements were run in the He atmosphere; ambient air was firstly vacuumed (down to 1 mbar pressure) and then the chamber was filled back to 1 bar with He (99.998% purity; SIAD, CZ).

Observed LIBS data were processed in AtomAnalyzer software (AtomTrace, CZ). Each LIBS spectrum was normalized to its total intensity<sup>27</sup>. Higher number of accumulations helps to overcome some potential fluctuation of the system, for this reason, no spectra were discarded from the data set<sup>28</sup>. Analytical signal was estimated as a numerical sum of the intensity in the region of spectral line/molecular band. In this manuscript, we will collectively mark the spectral lines and the molecular bands as LIP spectral variables, this refers to  $L_1 - L_9$  and  $B_1$  and  $B_2$  in Figure 1. The list of LIP spectral variables investigated in this work is given in Table 2. Background was subtracted for each LIP spectral variable individually. The background value was estimated as the mean of a narrow wavelength range in close proximity to spectral line or molecular band, this approach is described in detail in our former work<sup>29</sup>. The obtained intensities of analytical signals were then averaged and further processed.

Numerical correlation showing the mutual dependence of individual LIP spectral variables was estimated as follows. Set of vectors representing the variables was constructed from the measurement of both samples sets. Afterward, vectors were numerically correlated using the Pearson method, which is default algorithm in the *cor* function implemented in the *stats* package, CRAN software. The number shows the Pearson correlation coefficient. Estimation of mutual correlations between individual LIP spectral variables is schematically depicted in Appendix.

LODs were estimated from the one-point calibration approach which is recommended by Hahn and Omenetto<sup>16</sup>. LODs were computed as a limit concentration ( $c_L$ ) for which the detected intensity is above a threshold. This was estimated utilizing related equation (equation 10b in ref.<sup>16</sup>)

$$c_L = kc_0RSD_B \frac{X_B}{X_S} \tag{1}$$

that can be altered as follows

$$c_L = kc_0 \frac{SD_B}{X_S} \tag{2}$$

where  $k$  is a constant equal to 3,  $c_0$  is the lowest content of F in the respective sample set,  $RSD_B$  is relative standard deviation of the background,  $X_B$  and  $X_S$  are average responses due to background and signal respectively, and  $SD_B$  is standard deviation of background.

Finally, the  $\text{CaF}_2$  chip surface was mapped utilizing LIBS system. Due to the uniqueness of the  $\text{CaF}_2$  chip, no optimization of LIBS system parameters was done prior its analysis. We set the same parameters as in the case of pellets measurements (laser pulse energy and gate delay). One laser pulse was introduced to each spot and LIP spectrum was detected for consecutive analysis, no accumulation or averaging was used. Then, we marked the region of interest, where the variation in  $\text{CaF}_2$  distribution was seemingly highest. This region was mapped firstly with Raman (settings find below) and afterwards with LIBS (50 $\times$ 40 points with 350  $\mu$ m resolution) system. Obtained LIBS map was processed and only the intensities of Ca I 422.67 nm, F I 685.6 nm and CaF around 600 nm were determined in the same manner as described above. Those analytical signals were then correlated with the Raman data.

### 2.3 Raman Spectroscopy

The Raman measurements were carried out at the University of Jyväskylä with home-built Raman setup in the backscattering geometry. The continuous wave laser beam (532 nm solid-state laser, 200 mW laser power; MLL532, CNI, CN) was focused on the sample with an achromatic lens with a focal distance of 30 mm. The Raman scattering was focused to the CCD camera (Newton, Andor, IE) and imaging spectrograph (Czerny-Turner configuration,  $f = 500$  mm; Acton SP2500i, Princeton Instruments, US) with an entrance slit of 50  $\mu$ m and grating of 600 grooves/mm. A spectrum was collected at each measurement point using 0.8 ms data accumulation time. The dark noise was subtracted from all the detected data.

The map of real  $\text{CaF}_2$  crystal was constructed from 60 $\times$ 60 points with 200  $\mu$ m steps. We used MATLAB (R2015a) software to process the detected spectra. Intensity of  $\text{CaF}_2$  Raman peak of 323  $\text{cm}^{-1}$  was determined and then corrected for background. Obtained intensities were then correlated with LIBS data.

## 3 Results and Discussion

### 3.1 Investigation of LIBS data

Prior the LIBS analysis itself, extensive optimization of several parameters (laser energy, gate delay, type of ambient atmosphere and its pressure) was provided. However, it is not shown for the sake of brevity. It can be summed up, that in general the lower or reduced pressures has negative effect on the LIP intensity. With lower pressure, the natural containment of LIP by ambient atmosphere is weak which allows the plasma plume to expand to bigger volume and thus to lose considerably more energy. On the other hand, the He atmosphere is beneficial for the excitation of

energetically demanding species within LIP, for instance the case of fluorine. For those purposes, the He atmosphere of 1 bar was found as the most convenient for laser ablation and detection of fluorine. We are aware that those conditions cannot be met in real life, *in-situ* applications, but they are perfect for making our point throughout this manuscript, where fluorine atomic line and molecular bands are correlated.

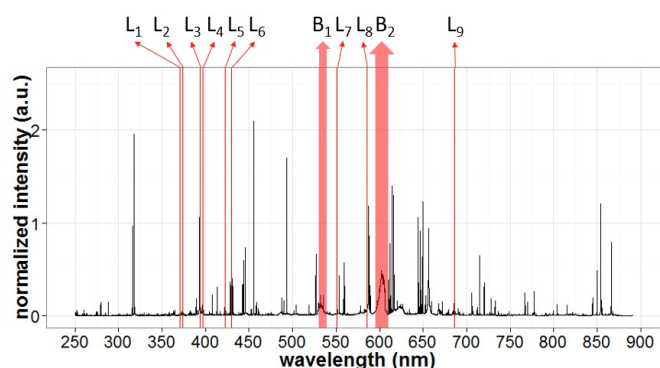
First of all, we thoroughly checked the typical LIBS spectrum that we had obtained from measurement of a sample  $S_5$  with the highest abundance of F, see Figure 1. LIBS spectrum is dominated by Ca lines across the whole spectral range. There was only one fluorine line found in the observed wavelength range, namely F I 685.6 nm, which is the most prominent fluorine line in visible range. Two CaF molecular bands were identified in the LIBS spectrum around 530 nm and 600 nm. All selected LIP spectral variables (atomic and ionic lines, and both CaF bands) were localized and marked in Figure 1. Zoomed spectral regions around selected F I 685.6 nm line and CaF molecular bands are depicted in Figure 2. Signal from a LIP of a blank was added to this figure to check the influence of any potential CaO molecular bands that can interfere with CaF bands. As it may be seen from the figure, the lack of fluorine in the sample leads to the vanishing of fluorine related spectral features. It has to be stressed that there seems to be a higher background in the region of orange CaF system (around 600 nm). This may be possible related to the presence of CaO band emission. Nevertheless, such spectral interference do not significantly affect the CaF orange band intensity as was proved by the correlation of spectral intensities.

It is noteworthy that spectral lines in the region of the green CaF system (around 530 nm) belong to Ca. According to the NIST database<sup>30</sup> the lines belong to Ca III 532.13 nm and Ca I 534.95 nm. Despite the good fit of the central wavelength of the Ca III line with the database, its presence in the LIP spectrum is doubtful. Because, in general more higher ionization levels do not occur in the LIP for its relatively lower temperature. Moreover, this spectral line can be caused by the persistence of the laser light bouncing within the interaction chamber. As in the aforementioned case, the presence of Ca lines do not significantly affect the CaF signal.

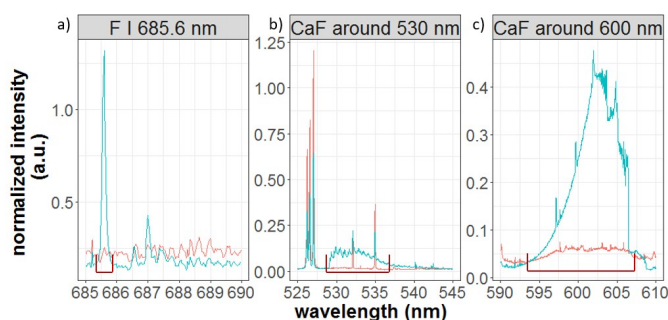
A list of selected spectral lines with their quantum properties is given in Table 2. Such a spectrum (detected with 50  $\mu$ s gate width) reflects complete temporal average of LIP. It is a well-known fact that the ionic lines dominate the LIP emission at the beginning, the atomic lines are usually present afterwards and the molecular bands occur at the end of LIP persistence.

### 3.2 LIP spectral variables correlation

In the next step of the analysis, a calibration set,  $C_1 - C_8$  listed in Table 1, was analyzed using LIBS system at given experimental conditions. This sample set was chosen for its high span of F abundance, while the abundances of Ca and F are rising together. Thus, it enables to study relationships between selected LIP spectral variables and consequent changes in their spectral emission. After the LIBS analysis, the intensities of selected LIP spectral variables were calculated as described above. The yielded intensi-



**Fig. 1** Typical LIBS spectrum depicted as numerical average of spectra obtained from LIBS measurement of a sample with highest abundance of Ca and F. Spectral lines are assigned as  $L_1$  to  $L_9$ , see Table 2, and molecular bands as  $B_1$  for CaF around 530 nm and  $B_2$  for CaF around 600 nm.



**Fig. 2** Enlarged areas of fluorine line and molecular bands in typical LIBS spectra of CaF containing sample. The highlighted area shows the range from which the numerical integral was computed and considered as the intensity of respective LIP spectral variable. The spectrum depicted in cyan was taken from sample  $S_1$ , the pink spectrum is related to the blank sample.

ties were organized into a matrix where rows indicate individual samples and columns indicate averaged intensities of respective variables. Column-wise correlation of pairs of variables was then applied to this data matrix. This correlation approach is schematically depicted in the Appendix. The result is represented by a diagonal correlation matrix, depicted in Figure 3a, where each cell shows the correlation coefficient between selected variables (*i.e.* LIP spectral variables). Cells on the diagonal are naturally equal to unity.

Division of the correlation matrix, Figure 3a, according to correlation factor into three groups (F and CaF group, Ca I lines group and Ca II lines group) is evident. In the first group, F I 685.6 nm line is clustered together with CaF bands ( $L_9$ , and  $B_1$  and  $B_2$ ). This insinuates that CaF band response follows the abundance of fluorine in the sample. Such behaviour is expectable from the sample's composition. Moreover, those results give evidence of a correct selection of both CaF band regions. Considering high mutual correlation between F I 685.6 nm and CaF molecular band responses, it is feasible to substitute a fluorine line by a CaF molecular band in qualitative and even in quantitative analysis of fluorine in sample of interest. The negative correlation between Ca lines ( $L_1 - L_8$ ) and F I 685.6 line together with CaF

**Table 2** List of selected lines and their quantum properties, where  $E_i$  is lower excitation energy,  $E_j$  is upper excitation energy,  $E_{ion}$  is ionization energy of the element and  $A_{ki}$  is Einstein coefficient. Line ID is also given and used when appropriate. ID of molecular bands is as follows: B<sub>1</sub> - CaF around 530 nm and B<sub>2</sub> - CaF around 600 nm. Spectral lines were obtained from the NIST database<sup>30</sup>. More information about the molecular bands can be found in the work by Alvarez-Llamas *et al.*<sup>25</sup>

line	central wavelength / nm	$E_i (E_i + E_{ion})/ eV$	$E_j (E_j + E_{ion})/ eV$	$A_{ki} / .108 s^{-1}$	ID
Ca II	370.60	3.12 (9.23)	6.47 (12.58)	0.88	L <sub>1</sub>
Ca II	373.69	3.15 (9.26)	6.47 (12.58)	1.70	L <sub>2</sub>
Ca II	393.37	0.00 (6.11)	3.15 (9.26)	1.47	L <sub>3</sub>
Ca II	396.85	0.00 (6.11)	3.12 (9.23)	1.40	L <sub>4</sub>
Ca I	422.67	0.00	2.93	2.18	L <sub>5</sub>
Ca I	430.25	1.89	4.78	1.38	L <sub>6</sub>
Ca I	551.30	2.93	5.18	1.10	L <sub>7</sub>
Ca I	585.75	2.93	5.04	0.66	L <sub>8</sub>
F I	685.60	12.73	14.54	0.24	L <sub>9</sub>

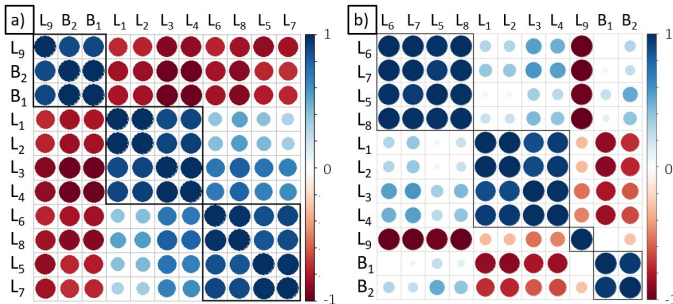
molecular emission bands is particularly noteworthy. However, this negative correlation is still not fully described.

Mutual correlation between spectral variables can uncover their relation or independence. High correlation between ionic Ca lines (L<sub>1</sub> - L<sub>4</sub>) suggests the possibility to randomly pick up any of selected lines to fully represent the whole group. This assumption is, of course, valid for atomic Ca lines (L<sub>5</sub> - L<sub>8</sub>). However, the intra-correlation of both sets of Ca lines (atomic vs. ionic) is slightly dependent on their quantum properties, Table 2. Lower correlation between ionic and atomic Ca lines is also evident. Summarizing, the more similar the higher energy level of compared spectral lines, the higher the mutual correlation.

The selection of the spectral range from which the molecular band intensity is determined was also investigated using the correlation matrix, data not shown. This was done in accordance with the theory where each part of spectral line is fully correlated with the rest of the line. Thus, the both investigated molecular bands showed good correlation between each other and with the fluorine atomic line. They showed it in their whole spectral range as well as in any spectral section from either the green (around 530 nm) or the orange (around 600 nm) system. This knowledge could be crucial for the use of the orange CaF system which can be partially overlapped with the CaO band yet fortunately that is not our case, Figure 2.

### 3.3 Influence of Ca content

The second sample set, S<sub>1</sub> - S<sub>5</sub> in Table 1, was measured in order to study the influence of varying Ca content in the sample set on the intensity of CaF band. In this sample set, fluorine content was decreasing and calcium content was increasing. Responses of selected LIP spectral variables were investigated using the correlation matrix in the same manner as in the previous case. In Figure 3b, the correlation matrix fell apart leaving no inter-correlated LIP spectral variables. High intra-correlation of atomic and ionic Ca lines (L<sub>5</sub> - L<sub>8</sub> and L<sub>1</sub> - L<sub>4</sub> respectively) was present. But the inter-correlation of atomic and ionic Ca species was low. Fluorine was anticorrelated to Ca I emissions, which is obvious from composition of samples, and there was low anticorrelation with Ca II emissions. However, the most important phenomenon was no correlation between F I 685.6 nm line (L<sub>9</sub>) and CaF molecular responses (B<sub>1</sub> and B<sub>2</sub>).

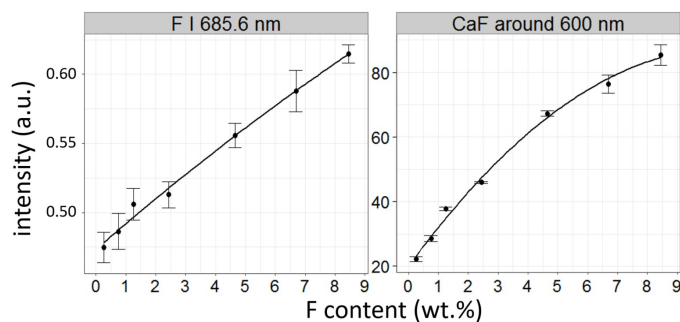


**Fig. 3** a) Correlation matrix (diagonal matrix) of selected spectral lines and molecular bands intensities, when calibration set of samples (C<sub>1</sub> - C<sub>8</sub>) was measured. b) Correlation matrix (diagonal matrix) of selected LIP spectral variables intensities, when Ca-influence set of samples was measured (S<sub>1</sub> - S<sub>5</sub>). Blue color show high correlation between two variables, red color uncovers negative correlation between two variables. Spectral lines are assigned with L<sub>1</sub> to L<sub>9</sub> and can be found in Table 2, molecular bands are assigned as follows: B<sub>1</sub> - CaF band around 530 nm and B<sub>2</sub> - CaF band around 600 nm.

Presented results suggest that CaF signal should not be used as a mean in the detection of F, especially in the sample set where the changes in fluorine content and its related intensity are not directly correlated with the changes in CaF band intensity. This phenomenon could be explained by the variations in CaF and F signals where, depending on relatively high Ca and F contents in the sample, various influence from self-absorption effect could be present. Another possible explanation may be seen in the Ca:F molar ratio. In other words, considerably higher content of Ca to F has positive effect on the formation of CaF bands. However, the dynamics of CaF bands formation in the LIP are not favorable for similar Ca and F contents, low molar ratios. Such evidence leads to the conclusion also presented in the work by Alvarez-Llamas *et al.*<sup>25</sup> In their work they suggested Ca:F molar ratios to be over 20:1 in order to avoid any disturbances in CaF signal caused by insufficient Ca content.

### 3.4 Calibration

Calibration curves for fluorine were constructed based on F I 685.6 nm and CaF around 600 nm intensity responses, in Figure 4. The trends in both calibration plots differ, regardless of the results shown in the correlation matrix, Figure 3. In both cases,



**Fig. 4** Calibration curves for F I 685.6 nm line and molecular band of CaF around 600 nm.

**Table 3** Limits of detection estimated for F I 685.6 nm and CaF bands.

LIP spectral variable	LOD / ppm
F I 685.6 nm	150
CaF around 600 nm	65
CaF around 530 nm	120

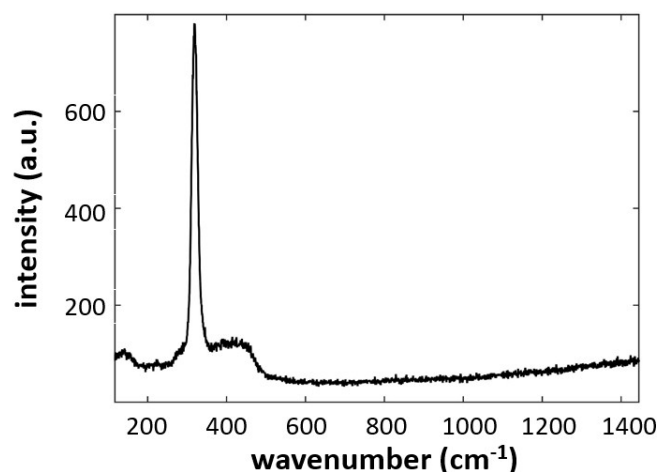
the curve rises steeply for low concentrations. but in the case of CaF system it rises linearly only up to circa 2 wt.% of F content, then it levels off. The slope of the calibration curve is steeper for CaF band suggesting lower LODs. Relative standard deviation of either F or CaF signal varies from 2 to 7 % regardless of the sample composition.

The resulting plots of the F I line and the CaF band show that the self-absorption phenomena manifest itself more strongly in the case of the CaF band. It may be supposed that CaF radicals are more concentrated and less excited in the peripheral parts of the laser-induced plasma than fluorine atoms. This is due to the fact that fluorine requires higher temperature closer to the hot core of the microplasma<sup>23</sup>.

The LODs were estimated from the measurement of sample C<sub>1</sub>, containing 0.26 wt.% of F and 20.12 wt.% of Ca. The LODs of F were estimated from the signal of F I 685.6 nm line and CaF emission bands, Table 3. Computation of LODs of F using its atomic line and related molecular bands is supported by above mentioned high mutual correlation of F I 685.6 nm signal with CaF bands. Lower LODs were observed in the case of CaF bands, this is a result of higher intensity due to easier excitation of CaF bands. This suggests higher emission intensity of molecular bands over atomic transitions in He atmosphere. This fact is in agreement with already published work<sup>23</sup>, where the LIBS analysis was done directly in air.

### 3.5 LIBS and Raman mapping

All of the Raman spectra, which were measured from a violet colored fluorite-bearing crystal, contained the 323 cm<sup>-1</sup> peak of CaF<sub>2</sub>, which indicates that there is no change in the mineral structure. However, we observed some small side peaks, especially in the middle of the crystal. The strongest from those side peaks was one with the value of around 420 cm<sup>-1</sup>, see Figure 5. The intensity of such side peaks might depend on the violet color saturation<sup>31</sup>. Moreover, this intensity might be caused by the radiation-induced



**Fig. 5** Raman spectrum of natural fluorite sample measured from the middle of the violet crystal shows strong CaF<sub>2</sub> peak at 323 cm<sup>-1</sup>.

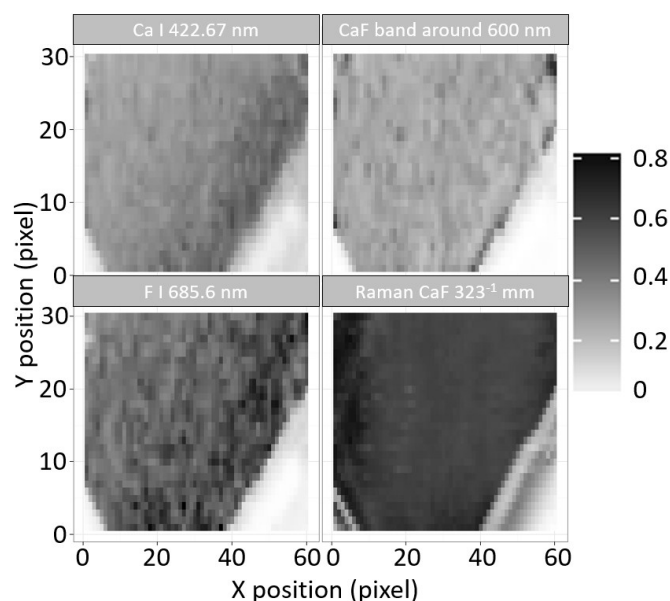
damage in the crystal structure<sup>32</sup>. In some spectra, there was also some broad fluorescence above 500 cm<sup>-1</sup>, origin unknown.

To overlap LIBS maps with the Raman map, following data processing steps were undertaken. First, obtained spectra were processed and intensities of Ca I 422 nm, F I 685.6 nm and CaF molecular band around 600 nm were determined together with the 323 cm<sup>-1</sup> Raman peak of CaF<sub>2</sub>. As there was no sign of other Raman peaks, it could be assumed, that the crystal was fluorite with minimal impurities. The slight intensity variation in the Raman map is most likely due to the laser power fluctuation or some absorbance on the sample surface. In the mineral analysis, however, there are multiple factors contributing to the scattering intensity, e.g. the crystal orientation or crystal defects<sup>33</sup>.

Second, LIBS and Raman maps were individually scaled to [0,1] in their full range and then cropped to cover the same area. Then, to obtain the same number of pixels in each image (60×30 pixels), the original low-resolution LIBS maps were refined and the values interpolated. The elemental and molecular maps were plotted in B&W scale, see Figure 6. All maps (LIBS and Raman) were then numerically correlated, Table 4. Mutual correlations of selected analytical signals plotted in the LIBS maps and in the Raman map are relatively high and support the possibility to utilize any of selected LIBS analytical signals (F atomic line or CaF bands) to fully describe the distribution of fluorine on the sample surface. The LIBS map of Ca I 422.67 nm is also depicted and shows good correlation with other signals, suggesting possible use of CaF for quantitative analysis of F in the sample.

**Table 4** correlation coefficients of Raman and LIBS maps depicted in Figure 6.

correlation pairs		level of correlation
Raman signal	Ca I	0.63
	F I	0.73
	CaF	0.78
Ca I	F I	0.9
	CaF band	0.68
F I	CaF band	0.82



**Fig. 6** LIBS maps of Ca I 422.67 nm (Ca line), F I 685.6 nm (F line) and CaF band around 600 nm and Raman signal (CaF<sub>2</sub> band) map depicting the surface elemental and molecular analyses of CaF<sub>2</sub> crystal fixed in epoxy.

## 4 Conclusions

The challenges in detection of fluorine can be overcome by utilization of LIBS technique. For that reason, LIBS spectrum of CaF<sub>2</sub> containing pellet was thoroughly investigated. Along the number of Ca atomic and ionic lines, LIP spectral variables representing the F content (F atomic line and also CaF molecular bands) were observed. Further data processing (numerical correlation) of intensities detected during the LIBS analysis showed a close relation of LIP spectral variables (F, Ca and even CaF signals). Their correlation coefficient is however strongly dependent on the ratio of Ca:F contents. Random changes in Ca:F contents between samples/measurement spots have disruptive effect on the correlation of Ca, F and CaF signals. Considering only the calibration samples set in which the Ca and F contents are rising together, high correlation of all LIP spectral variables was discovered. Based on these results, necessary conditions were constructed to support the utilization of CaF bands in quantitative analysis of fluorine in the sample containing Ca and F.

The Raman spectroscopy was employed as a reference to LIBS technique in order to prove the possibility of representing the F content via means of CaF signal. A CaF<sub>2</sub> crystal was chipped and its surface mapped using consecutively Raman spectroscopy and LIBS. The molecular (CaF<sub>2</sub> Raman signal) and elemental (Ca I 422.67 nm, F I 685.6 nm and CaF band around 600 nm) maps were numerically correlated. Obtained results (solely from LIBS and from LIBS and Raman tandem analyses) supported the utilization of CaF band signal in detection of F in mineral sample.

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## Conflict of interest

There are no conflicts of interest to declare.

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## Appendix

