

Line cutting parameters on a 30 W Raycus DIY Endurance galvo

Everywhere 1 pass and maximum power. The line is in focus.

No	Type of fishing line	Laser cutting speed , mm / second
1	30 lb blue	5
2	80 lb white	4
3	50 lb onyx	80
4	5 lb red	40
5	80 lb yellow	3
6	65 lb aqua	4
7	50 lb moonshine	4
8	200 lb green	38
9	150 lb green	50
10	50 lb green	65
11	10 lb aqua	5
12	20 lb white	3
13	65 lb white	3
14	100 lb red	13
15	80 lb blue	3
16	10 lb onyx	80
17	100 lb green	50
18	4 lb yellow	3
19	10 lb moonshine	6
20	40 lb red	28
21	4 lb white	9
22	4 lb green	55